

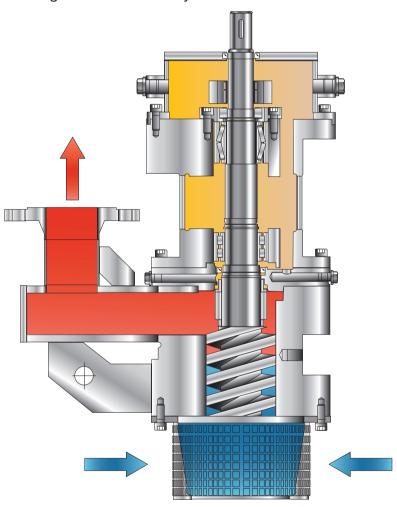


Twin Screw Pump



PUMP DESCRIPTION

Leistritz Screw Pumps of the Series L4NT are submerged rotary positive displacement pumps for pumping neutral or corrosive liquids, uncontaminated liquids or liquids with solid content, liquids containing gases and liquids of high and low viscosity.



APPLICATIONS

Oil and Gas Industry: Closed and open drain pump, transfer pumps, circulation pumps,

slop pumps and lube oil pumps

Marine Industry: Slop pumps, transfer pumps, circulation pumps, lube oil pumps

and unloading pumps

Chemical and Transfer and circulation pumps for all types of chemicals,

Petrochemical Industry: metering pumps

Food Industry: Transfer and circulation pumps for low and high viscous food

products, metering pumps





APPLICATION LIMITS

Casing Design Pressure:

Maximum Differential Pressure, Pump Size

Minimum Suction Pressure

Maximum permissible temperature of liquid pumped

Maximum permissible viscosity

Maximum installation depth

20 barg (225 psig) (1) 16 bar (225 psi) (3)

- 0.85 bar (-12.3 psi) (2)

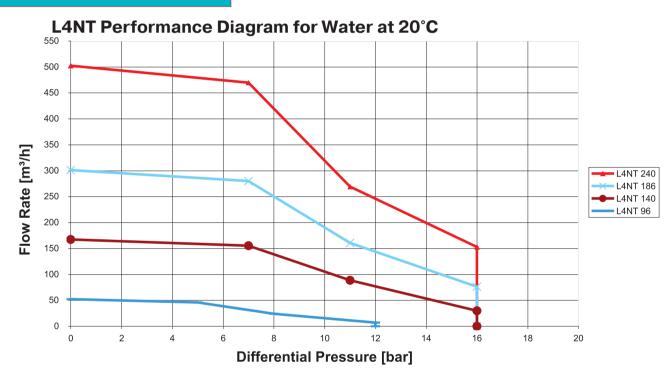
150°C (212°F)

100,000 mPas (3)

10 m (32.8 ft)

- (1) Consider permitted pressure for the shaft seal
- (2) Depending on the operating conditions, viscosity, pump speed and type of shaft seal
- (3) Depending on the liquid pumped, pump speed, pump type and pump size

SIZES AND PERFORMANCE



MATERIALS OF CONSTRUCTION

Pump Casing/Liner: Carbon Steel ST 37.2 (1.0037)

Stainless Steel 1.4571

Pump Screws: 16MnCrS5 (1.7139), nitrided

X5CrNiCuNb16-4 (1.4542), nitrided

Gaskets and O-Rings: Centellen, NBR or FPM

Mechanical Seals: Depending on the actual operating conditions

LEISTRITZ PUMPEN GMBH